



CATALOGUE



Iniciada em 2015 na freguesia de Jovim , Concelho de Gondomar, a Spiana - Sociedade de Porcelanas, Sociedade Unipessoal, Lda é uma fábrica especializada no fabrico de chávenas e pires em porcelana para o canal Horeca.

Resultado de um sonho antigo, um grupo de sócios apercebendo-se de lacunas existentes neste segmento de mercado para este tipo de produto, resolveu avançar e concretizar este sonho, vindo oferecer ao mercado novas e inovadoras soluções para os amantes do café.

Neste breve espaço de tempo que passou desde o seu nascimento, consolidamos experiência, desenvolvemos processos e certificamos a Empresa. A SPIANA já é uma empresa certificada ISO 9001.

Established in 2015, Spiana - Sociedade de Porcelanas, Sociedade Unipessoal, Lda, located in Jovim – Gondomar is a factory specialized in the production of high quality personalized cups and saucers for the restaurant and hotel business around the world.

A group of partners understood that there was an opportunity in this market segment and decided to invest and fulfil their dream to offer innovative solutions to all coffee lovers.

So in the past 5 years we have consolidated our experience and developed our internal procedures and we are now a certified company – ISO 9001



Process

RAW MATERIAL

Clay/ Quartzo / Kaolin/ Feldspar

PRODUCTION PROCESS

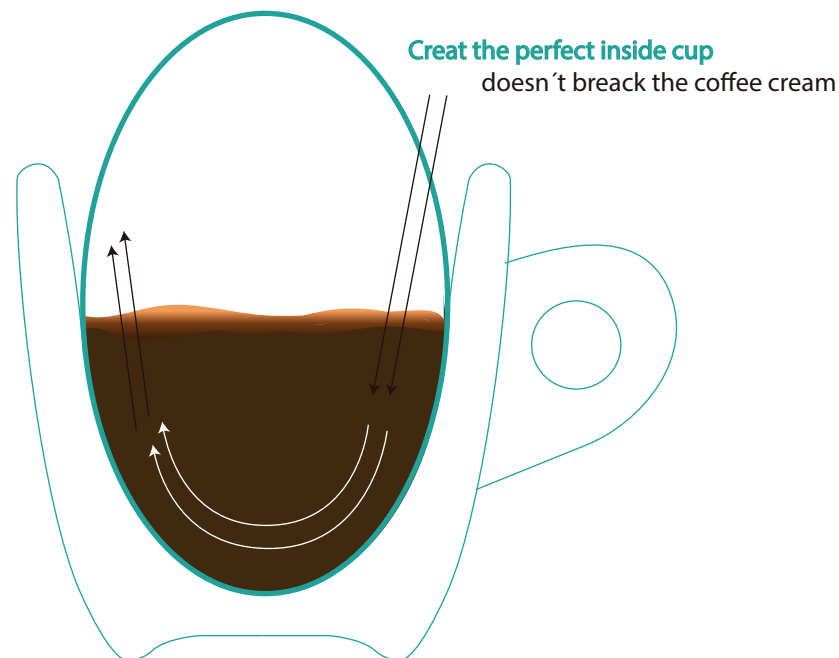
Casting
High Pressure casting
Jiggaring.

FIRING (kiln)

1st firing (biscuit) - 900 °C - 12h (cold to cold)
2nd firing (glaze) - 1380 °C - 12h (cold to cold)
3rd firing (decoration) - 900 °C - 6h (cold to cold)



Specifications



Thermal chock



Microwaves*



Decoration



Oven *



Impact



Dish washer *



Lead and Cadmium



Freezer

*estas especificações não se aplicam quando cores metálicas, tais como ouro ou prata, são utilizadas na decoração.

*these specifications do not apply when metallic colours, such as gold or silver are used on the decoration.

Products

ESPRESSO



C10003

D: 66 mm
H: 52 mm
C: 75 ml



C11004

D: 64 mm
H: 64 mm
C: 65 ml



C10005

D: 62 mm
H: 54 mm
C: 65 ml



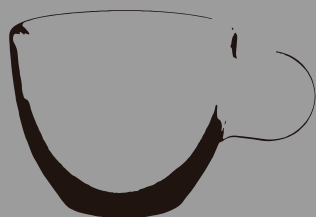
C11005

D: 54 mm
H: 65 mm
C: 60 ml



C10010

D: 60 mm
H: 58 mm
C: 60 ml



Products

ESPRESSO



C10011

D: 60 mm
H: 58 mm
C: 60 ml



C10016

D: 52 mm
H: 67 mm
C: 60 ml



C10017

D: 51 mm
H: 63 mm
C: 50 ml



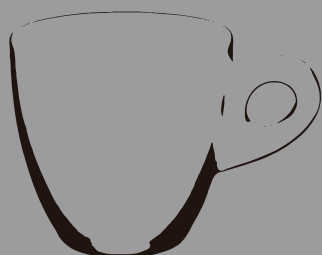
C10018

D: 63 mm
H: 54 mm
C: 77 ml



C10019

D: 52 mm
H: 65 mm
C: 55 ml



Products

ESPRESSO



C10020

D: 64 mm
H: 57 mm
C: 70 ml



C10021

D: 60 mm
H: 58 mm
C: 60 ml



C10023

D: 64 mm
H: 57 mm
C: 70 ml



C10024

D: 50 mm
H: 71 mm
C: 60 ml



C10025

D: 60 mm
H: 63 mm
C: 55 ml



Products

ESPRESSO



C10026

D: 74 mm
H: 51 mm
C: 100 ml



C10027

D: 62 mm
H: 56 mm
C: 70 ml



C10028

D: 65 mm
H: 50 mm
C: 70 ml



C10029

D: 52 mm
H: 65 mm
C: 55 ml



C10030

D: 60 mm
H: 58 mm
C: 60 ml



Products

ESPRESSO



C10032

D: 68 mm
H: 55 mm
C: 60 ml



C10033

D: 61 mm
H: 63 mm
C: 70 ml



C10035

D: 63 mm
H: 54 mm
C: 77 ml



C10037

D: 63 mm
H: 57 mm
C: 65 ml



C10039

D: 54 mm
H: 64 mm
C: 60 ml



Products

ESPRESSO



C11004

D: 64 mm
H: 64 mm
C: 65 ml



C11020

D: 67mm
H: 58 mm
C: 100 ml



C11029

D: 64 mm
H: 64 mm
C: 65 ml



Products

CORTADO



C20018

D: 76 mm
H: 59 mm
C: 130 ml



C20020

D: 73 mm
H: 62 mm
C: 140 ml



C20021

D: 68 mm
H: 64 mm
C: 90 ml



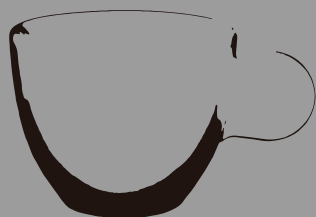
C20026

D: 76 mm
H: 55 mm
C: 140 ml



C20030

D: 63 mm
H: 67 mm
C: 90 ml



Products

CORTADO



C20033

D: 67 mm
H: 72 mm
C: 100 ml



C20037

D: 60 mm
H: 58 mm
C: 120 ml



Products

CAPPUCCINO



C31003

D: 88 mm
H: 72 mm
C: 230 ml



C30004

D: 93 mm
H: 78 mm
C: 185 ml



C30005

D: 90 mm
H: 60 mm
C: 170 ml



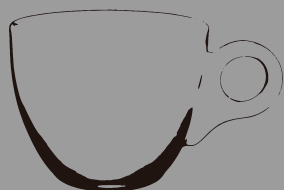
C30011

D: 86 mm
H: 66 mm
C: 190 ml



C30016

D: 76 mm
H: 77 mm
C: 140 ml



Products

CAPPUCCINO



C30017

D: 70 mm
H: 76 mm
C: 150 ml



C30018

D: 84 mm
H: 66 mm
C: 190 ml



C30019

D: 74 mm
H: 74 mm
C: 160 ml



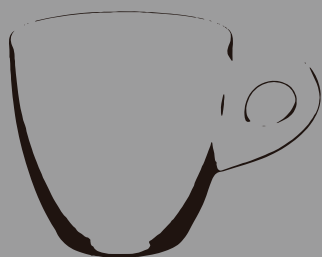
C30020

D: 87 mm
H: 72 mm
C: 200 ml



C30021

D: 87 mm
H: 82 mm
C: 220 ml



Products

CAPPUCCINO



C30023

D: 83 mm
H: 75 mm
C: 190 ml



C30025

D: 80 mm
H: 75 mm
C: 150 ml



C30026

D: 90 mm
H: 65 mm
C: 220 ml



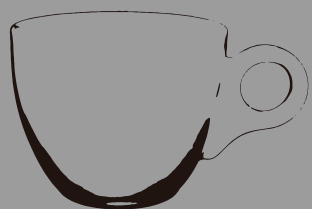
C30028

D: 88 mm
H: 60 mm
C: 170 ml



C30030

D: 76 mm
H: 78 mm
C: 220 ml



Products

CAPPUCCINO



C30032

D: 92 mm
H: 70 mm
C: 170 ml



C30033

D: 76 mm
H: 77 mm
C: 140 ml



C31033

D: 80 mm
H: 82 mm
C: 190 ml



C30035

D: 84 mm
H: 57 mm
C: 170 ml



C31035

D: 88 mm
H: 72 mm
C: 230 ml



Products

CAPPUCCINO



C30037

D: 91 mm
H: 77 mm
C: 220 ml



C30039

D: 75 mm
H: 76 mm
C: 150 ml



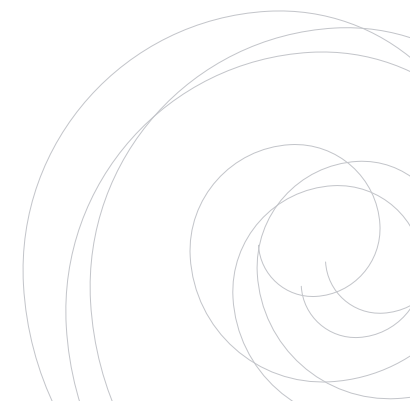
C40028

D: 97 mm
H: 68 mm
C: 260 ml



C50028

D: 109 mm
H: 67 mm
C: 340 ml



Products

MUG



C50017

D: 82 mm
H: 110 mm
C: 300 ml



Products

SAUCER



P10002

D: 125 mm



P10006

D: 120 mm



Products

SAUCER



P10007

D: 120 mm



P10011

D: 120 mm



Products

SAUCER



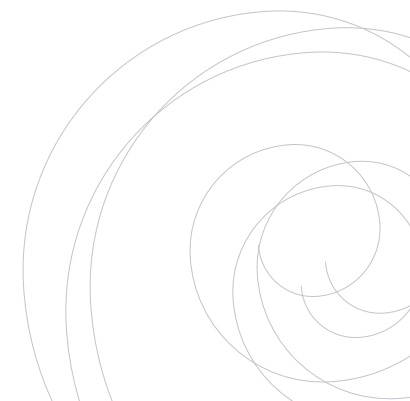
P30002

D: 140 mm



P30006

D: 140 mm



Products

SAUCER



P30007

D: 140 mm



P30011

D: 140 mm

